



## SAFETY DATA SHEET

### Cola@Mine 1-76

According to Appendix D, OSHA Hazard Communication Standard 29 CFR §1910.1200

#### 1. Identification

##### Product identifier

**Product name** Cola@Mine 1-76

**Product number** 3506

##### Recommended use of the chemical and restrictions on use

**Application** Surfactant

**Uses advised against** No specific uses advised against are identified.

##### Details of the supplier of the safety data sheet

**Manufacturer** Colonial Chemical, Inc.  
225 Colonial Drive  
South Pittsburg, TN 37380  
(423) 837-8800

##### Emergency telephone number

**Emergency telephone** (800) 424-9300

#### 2. Hazard(s) identification

##### Classification of the substance or mixture

**Physical hazards** Not Classified

**Health hazards** Acute Tox. 4 - H302 Acute Tox. 2 - H330 Skin Corr. 1C - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317 STOT RE 2 - H373

**Environmental hazards** Aquatic Acute 1 - H400

##### Label elements

##### Pictogram



##### Signal word

Danger

##### Hazard statements

H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H330 Fatal if inhaled.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H400 Very toxic to aquatic life.

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### Precautionary statements

P260 Do not breathe vapor/ spray.  
 P261 Avoid breathing vapor/ spray.  
 P264 Wash contaminated skin thoroughly after handling.  
 P270 Do not eat, drink or smoke when using this product.  
 P271 Use only outdoors or in a well-ventilated area.  
 P272 Contaminated work clothing must not be allowed out of the workplace.  
 P273 Avoid release to the environment.  
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
 P284 [In case of inadequate ventilation] wear respiratory protection.  
 P301+P312 If swallowed: Call a poison center/ doctor if you feel unwell.  
 P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.  
 P302+P352 If on skin: Wash with plenty of water.  
 P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
 P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.  
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P310 Immediately call a poison center/ doctor.  
 P314 Get medical advice/ attention if you feel unwell.  
 P320 Specific treatment is urgent (see medical advice on this label).  
 P321 Specific treatment (see medical advice on this label).  
 P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.  
 P362+P364 Take off contaminated clothing and wash it before reuse.  
 P363 Wash contaminated clothing before reuse.  
 P391 Collect spillage.  
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
 P405 Store locked up.  
 P501 Dispose of contents/ container in accordance with national regulations.

### Contains

Proprietary, 2,2'-iminodiethanol

### Other hazards

This product does not contain any substances classified as PBT or vPvB.

### 3. Composition/information on ingredients

#### Mixtures

<b>Proprietary</b>	<b>60-100%</b>
CAS number: Proprietary	
M factor (Acute) = 1	
<b>Classification</b>	
Acute Tox. 4 - H302	
Acute Tox. 2 - H330	
Skin Corr. 1C - H314	
Eye Dam. 1 - H318	
Skin Sens. 1 - H317	
Aquatic Acute 1 - H400	

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<b>2,2'-iminodiethanol</b>	<b>13.0%</b>
CAS number: 111-42-2	
<b>Classification</b>	
Acute Tox. 4 - H302	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
STOT RE 2 - H373	

The full text for all hazard statements is displayed in Section 16.

**Composition comments**           \* The identity or exact percentage is withheld as a trade secret in accordance with 29 CFR 1910.1200.

### 4. First-aid measures

#### Description of first aid measures

<b>General information</b>	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel. Chemical burns must be treated by a physician.
<b>Inhalation</b>	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention. Place unconscious person on their side in the recovery position and ensure breathing can take place.
<b>Ingestion</b>	Rinse mouth thoroughly with water. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Never give anything by mouth to an unconscious person. Place unconscious person on their side in the recovery position and ensure breathing can take place. Keep affected person under observation. Get medical attention if symptoms are severe or persist.
<b>Skin Contact</b>	It is important to remove the substance from the skin immediately. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention. Chemical burns must be treated by a physician.
<b>Eye contact</b>	Rinse immediately with plenty of water. Do not rub eye. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.
<b>Protection of first aiders</b>	It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.

#### Most important symptoms and effects, both acute and delayed

<b>General information</b>	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	A single exposure may cause the following adverse effects: Difficulty in breathing. Unconsciousness, possibly death.
<b>Ingestion</b>	May cause sensitization or allergic reactions in sensitive individuals. May cause chemical burns in mouth, esophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.
<b>Skin contact</b>	May cause skin sensitization or allergic reactions in sensitive individuals. Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.
<b>Eye contact</b>	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

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### Indication of immediate medical attention and special treatment needed

**Notes for the doctor**                      Treat symptomatically. Keep affected person under observation. May cause sensitization or allergic reactions in sensitive individuals.

### 5. Fire-fighting measures

#### Extinguishing media

**Suitable extinguishing media**      The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

**Unsuitable extinguishing media**      Do not use water jet as an extinguisher, as this will spread the fire.

#### Special hazards arising from the substance or mixture

**Specific hazards**                              Containers can burst violently or explode when heated, due to excessive pressure build-up. This product is toxic. Severe corrosive hazard. Water used for fire extinguishing, which has been in contact with the product, may be corrosive.

**Hazardous combustion products**      Thermal decomposition or combustion products may include the following substances: Very toxic or corrosive gases or vapors.

#### Advice for firefighters

**Protective actions during firefighting**      Avoid breathing fire gases or vapors. Evacuate area. Keep upwind to avoid inhalation of gases, vapors, fumes and smoke. Ventilate closed spaces before entering them. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapors and protect men stopping the leak. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

**Special protective equipment for firefighters**      Regular protection may not be safe. Wear chemical protective suit. Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves will provide a basic level of protection for chemical incidents.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

**Personal precautions**                      Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Avoid inhalation of vapors and spray/mists. Use suitable respiratory protection if ventilation is inadequate. Avoid contact with skin and eyes.

#### Environmental precautions

**Environmental precautions**              Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment.

#### Methods and material for containment and cleaning up

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### Methods for cleaning up

Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. This product is corrosive. Provide adequate ventilation. Small Spillages: Collect spillage. Large Spillages: Absorb spillage with non-combustible, absorbent material. The contaminated absorbent may pose the same hazard as the spilled material. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dangerous for the environment. Do not empty into drains. For waste disposal, see Section 13.

### Reference to other sections

For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

## 7. Handling and storage

### Precautions for safe handling

#### Usage precautions

Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimize spills. Keep container tightly sealed when not in use. Avoid the formation of mists. This product is toxic. This product is corrosive. Immediate first aid is imperative. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

#### Advice on general occupational hygiene

Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse.

### Conditions for safe storage, including any incompatibilities

#### Storage precautions

Store away from incompatible materials (see Section 10). Store locked up. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

#### Storage class

Toxic storage.

### Specific end uses(s)

#### Specific end use(s)

The identified uses for this product are detailed in Section 1.

## 8. Exposure Controls/personal protection

### Control parameters

#### Occupational exposure limits

#### 2,2'-iminodiethanol

Long-term exposure limit (8-hour TWA): ACGIH 0.2 ppm 1 mg/m<sup>3</sup> inhalable fraction and vapor  
A3, Sk

ACGIH = American Conference of Governmental Industrial Hygienists.  
A3 = Confirmed Animal Carcinogen with Unknown Relevance to Humans.  
Sk = Danger of cutaneous absorption.

### Exposure controls

#### Protective equipment



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<b>Appropriate engineering controls</b>	Use process enclosures, local exhaust ventilation or other engineering controls as the primary means to minimize worker exposure. Ensure the ventilation system is regularly maintained and tested. In case of insufficient ventilation, wear suitable respiratory equipment. Observe any occupational exposure limits for the product or ingredients.
<b>Eye/face protection</b>	Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
<b>Hand protection</b>	Wear protective gloves. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with OSHA 1910.138 and be demonstrated to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.
<b>Other skin and body protection</b>	Wear appropriate clothing to prevent any possibility of skin contact.
<b>Hygiene measures</b>	Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.
<b>Respiratory protection</b>	Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with OSHA 1910.134. Full face mask respirators with replaceable filter cartridges should comply with OSHA 1910.134. Half mask and quarter mask respirators with replaceable filter cartridges should comply with OSHA 1910.134.
<b>Environmental exposure controls</b>	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### 9. Physical and Chemical Properties

#### Information on basic physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Color</b>	Amber.
<b>Odor</b>	Characteristic.
<b>Odor threshold</b>	Not available.
<b>pH (10% aqueous):</b>	9.0
<b>Melting point</b>	Not available.
<b>Initial boiling point and range</b>	>65.6°C
<b>Flash point</b>	Not Flammable.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	Not applicable.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	.99 @ 25°C

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<b>Solubility(ies)</b>	Dispersible in water.
<b>Partition coefficient</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition Temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Explosive properties</b>	Not applicable.
<b>Oxidizing properties</b>	Not applicable.
<b>Other information</b>	None.

### 10. Stability and reactivity

<b>Reactivity</b>	See the other subsections of this section for further details.
<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
<b>Possibility of hazardous reactions</b>	No potentially hazardous reactions known.
<b>Conditions to avoid</b>	There are no known conditions that are likely to result in a hazardous situation.
<b>Materials to avoid</b>	No specific material or group of materials is likely to react with the product to produce a hazardous situation.
<b>Hazardous decomposition products</b>	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Corrosive gases or vapors.

### 11. Toxicological information

#### Information on toxicological effects

##### Acute toxicity - oral

**Notes (oral LD<sub>50</sub>)** Acute Tox. 4 - H302 Harmful if swallowed.

**ATE oral (mg/kg)** 684.93

##### Acute toxicity - dermal

**Notes (dermal LD<sub>50</sub>)** Based on available data the classification criteria are not met.

##### Acute toxicity - inhalation

**Notes (inhalation LC<sub>50</sub>)** Acute Tox. 2 - H330 Fatal if inhaled.

**ATE inhalation (vapours mg/l)** 0.83

##### Skin corrosion/irritation

**Skin corrosion/irritation** Corrosive to skin.

##### Serious eye damage/irritation

**Serious eye damage/irritation** Eye Dam. 1 - H318 Corrosive to skin. Corrosivity to eyes is assumed.

##### Respiratory sensitization

**Respiratory sensitization** Based on available data the classification criteria are not met.

##### Skin sensitization

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<b>Skin sensitization</b>	May cause skin sensitization or allergic reactions in sensitive individuals.
<b><u>Germ cell mutagenicity</u></b>	
<b>Genotoxicity - in vitro</b>	Based on available data the classification criteria are not met.
<b><u>Carcinogenicity</u></b>	
<b>Carcinogenicity</b>	Based on available data the classification criteria are not met.
<b>IARC carcinogenicity</b>	Contains a substance which may be potentially carcinogenic. IARC Group 2B Possibly carcinogenic to humans.
<b><u>Reproductive toxicity</u></b>	
<b>Reproductive toxicity - fertility</b>	Based on available data the classification criteria are not met.
<b>Reproductive toxicity - development</b>	Based on available data the classification criteria are not met.
<b><u>Specific target organ toxicity - single exposure</u></b>	
<b>STOT - single exposure</b>	Not classified as a specific target organ toxicant after a single exposure.
<b><u>Specific target organ toxicity - repeated exposure</u></b>	
<b>STOT - repeated exposure</b>	STOT RE 2 - H373 May cause damage to organs through prolonged or repeated exposure.
<b><u>Aspiration hazard</u></b>	
<b>Aspiration hazard</b>	Based on available data the classification criteria are not met.
<b>General information</b>	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	A single exposure may cause the following adverse effects: Difficulty in breathing. Unconsciousness, possibly death.
<b>Ingestion</b>	May cause sensitization or allergic reactions in sensitive individuals. May cause chemical burns in mouth, esophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.
<b>Skin Contact</b>	May cause skin sensitization or allergic reactions in sensitive individuals. Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.
<b>Eye contact</b>	Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.
<b>Route of entry</b>	Ingestion Inhalation Skin and/or eye contact
<b>Target Organs</b>	No specific target organs known.
<b>Medical considerations</b>	Skin disorders and allergies.

### 12. Ecological Information

<b>Toxicity</b>	Aquatic Acute 1 - H400 Very toxic to aquatic life.
<b><u>Persistence and degradability</u></b>	
<b>Persistence and degradability</b>	The degradability of the product is not known.
<b><u>Bioaccumulative potential</u></b>	
<b>Bio-Accumulative Potential</b>	No data available on bioaccumulation.
<b>Partition coefficient</b>	Not available.

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### Mobility in soil

**Mobility** No data available.

### Other adverse effects

**Other adverse effects** None known.

## 13. Disposal considerations

### Waste treatment methods

#### **General information**

The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

#### **Disposal methods**

Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labeled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

## 14. Transport information

#### **General**

For limited quantity packaging/limited load information, consult the relevant modal documentation using the data shown in this section.

#### UN Number

**UN No. (TDG)** 3082

**UN No. (IMDG)** 3082

**UN No. (ICAO)** 3082

**UN No. (DOT)** UN3082

#### UN proper shipping name

**Proper shipping name (TDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIETHANOLAMINE)

**Proper shipping name (IMDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIETHANOLAMINE)

**Proper shipping name (ICAO)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIETHANOLAMINE)

**Proper shipping name (DOT)** ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (DIETHANOLAMINE)

#### Transport hazard class(es)

**DOT hazard class** 9

**DOT hazard label** 9

**TDG class** 9

**TDG label(s)** 9

**IMDG Class** 9

**ICAO class/division** 9

## Cola®Mine 1-76

### Transport labels



### DOT transport labels



### Packing group

TDG Packing Group III

IMDG packing group III

ICAO packing group III

DOT packing group III

### Environmental hazards

#### Environmentally Hazardous Substance



### Special precautions for user

Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

EmS F-A, S-F

DOT reportable quantity RQ: Diethanolamine (769.2308 lbs)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

## 15. Regulatory information

### US Federal Regulations

#### SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed or exempt.

#### CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed or exempt:

*2,2'-iminodiethanol*

Final CERCLA RQ: 100(45.4) pounds (Kilograms)

#### SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed or exempt.

#### SARA 313 Emission Reporting

The following ingredients are listed or exempt:

*2,2'-iminodiethanol*

1.0 %

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### CAA Accidental Release Prevention

None of the ingredients are listed or exempt.

### FDA - Essential Chemical

None of the ingredients are listed or exempt.

### FDA - Precursor Chemical

None of the ingredients are listed or exempt.

### SARA (311/312) Hazard Categories

None of the ingredients are listed or exempt.

### OSHA Highly Hazardous Chemicals

None of the ingredients are listed or exempt.

## US State Regulations

### California Proposition 65 Carcinogens and Reproductive Toxins

The following ingredients are listed or exempt:

*2,2'-iminodiethanol*

Known to the State of California to cause cancer.

### California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed or exempt:

*2,2'-iminodiethanol*

### California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed or exempt.

### California Directors List of Hazardous Substances

The following ingredients are listed or exempt:

*2,2'-iminodiethanol*

### Massachusetts "Right To Know" List

The following ingredients are listed or exempt:

*2,2'-iminodiethanol*

### Rhode Island "Right To Know" List

The following ingredients are listed or exempt:

*2,2'-iminodiethanol*

### Minnesota "Right To Know" List

The following ingredients are listed or exempt:

*2,2'-iminodiethanol*

### New Jersey "Right To Know" List

The following ingredients are listed or exempt:

*2,2'-iminodiethanol*

### Pennsylvania "Right To Know" List

The following ingredients are listed or exempt:

*2,2'-iminodiethanol*

## Inventories

### EU - REACH

Not registered

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### Canada - DSL/NDSL

All the ingredients are listed or exempt.

### US - TSCA

All the ingredients are listed or exempt.

### US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

### Australia - AICS

All the ingredients are listed or exempt.

### Japan - MITI

Not listed.

### Korea - KECI

All the ingredients are listed or exempt.

### China - IECSC

All the ingredients are listed or exempt.

### Philippines - PICCS

All the ingredients are listed or exempt.

### New Zealand - NZIOC

All the ingredients are listed or exempt.

### Taiwan - NECI

All the ingredients are listed or exempt.

## 16. Other information

<b>Classification abbreviations and acronyms</b>	Acute Tox. = Acute toxicity Eye Dam. = Serious eye damage Skin Corr. = Skin corrosion Skin Sens. = Skin sensitisation STOT RE = Specific target organ toxicity-repeated exposure Aquatic Acute = Hazardous to the aquatic environment (acute)
<b>Training advice</b>	Only trained personnel should use this material.
<b>Issued by</b>	Regulatory Affairs Department
<b>Revision date</b>	12/21/2017
<b>Revision</b>	1
<b>SDS No.</b>	5195
<b>Hazard statements in full</b>	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H330 Fatal if inhaled. H373 May cause damage to organs through prolonged or repeated exposure. H400 Very toxic to aquatic life.

End of SDS

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This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.