



# Imidazolines for Industrial Applications

*Effective October 2020*



**Cola®Zoline** imidazolines are classified as neutral agents that can easily be converted to cationic agents. Cola®Zolines and their acid salts offer the following functional properties: wetting, emulsification, detergency, thickening, moisture displacement, corrosion inhibition, film formation, and antistatic effects.

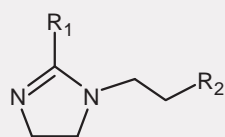
#### Chemical Properties

Cola®Zolines are readily soluble in polar solvents and in hydrocarbons while relatively insoluble in water. The acid salts of Cola®Zolines with low molecular weight acids (acetic, hydrochloric, or phosphoric acid) are water-soluble. Oil soluble salts can be formed by neutralization with long chain organic acids.

Advantages that imidazolines offer formulators are:

- Precursor for cationics
- Good emulsification for oils and bitumen
- Acid salts are water-soluble
- Water repellency and hydrophobic film forming
- Nominally 100% solids
- Improve lubricity
- Antistatic properties
- Corrosion inhibition

Product Name	Fatty Acid Source	Amine Type	Min. % Imidazoline	Min. % Active	Amine Value
<b>Cola®Zoline C</b>	Coconut	AEEA	90.0	> 98.0	200.0 – 240.0
<b>Cola®Zoline T</b>	Tall Oil	AEEA	87.0	> 98.0	160.0 – 175.0
<b>Cola®Zoline LM</b>	Lauric/Myristic	AEEA	90.0	> 98.0	203.0 – 240.0
<b>Cola®Zoline O</b>	Oleic	AEEA	90.0	> 98.0	163.0 - 173.0
<b>Cola®Zoline TD</b>	Tall Oil	DETA	72.0	> 98.0	170.0 - 210.0



#### AEEA Based Imidazolines

R1 = Alkyl R2 = OH

#### DETA Based Imidazolines

R1 = Alkyl R2 = NH2

## APPLICATIONS

### Corrosion Inhibition

Cola®Zoline products improve water repellency, prohibit corrosion, and reduce static. Cola®Zoline T, TD, and O will provide the best hydrophobic barriers and corrosion inhibition while Cola®Zoline C and LM will add lubricity and reduce static charge to surfaces.

### Cationic Surfactants

Cola®Zoline products will make cationic surfactants, once neutralized with acids or quaternized with methyl chloride, di-methyl or ethyl sulfate.

### Car Washing

Drying agents and spray waxes commonly include imidazoline-based emulsifiers, which emulsify mineral seal oils or wax additives and form a water-repelling film to drive water off vehicle surfaces and render shine and protection.

### Acid Cleaners

Cola®Zoline products can be used in cleaning and brightening metals in acid cleaners and protect metal surfaces from corrosion. Imidazolines will clean the metal and deposit a corrosion resistant film. Other applications for imidazolines include acid-based lavatory and dairy cleaners.

### Dispersing Aids

Cola®Zoline imidazolines are used to disperse carbon black in pigment applications and in fiberglass manufacturing and processing.

### Textile Applications

Cola®Zoline products are used in fabric softening, lubricating, cleaning, adhesion improvement, and dye fastness.

### Lubricant Emulsions

Cola®Zoline O, T and TD and their salts can be used in industrial lubricants and corrosion inhibitors.

### Bituminous Coupling Agents and Emulsifiers

Cola®Zoline O, T and TD are effective emulsifiers in bitumen emulsions.

### Antistatic Agents

Cola®Zoline O, T and TD can be used for static reduction of metal, glass and plastic surfaces.

### Oil and Grease Thickeners

Cola®Zoline products can be used to treat bentonite and improve its thickening performance in oils and greases.

### Paint and Coating Applications

Cola®Zoline products can also improve substrate adhesion and waterproofing.

### Mining Applications

As flotation collectors, Cola®Zoline products improve yield of separation in mining of minerals and precious metals.



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*Innovative Specialty Surfactants*

