



# Cola<sup>®</sup>Fax 3389

## Alkoxyate Phosphate Esters

**DESCRIPTION** Alkoxyate Phosphate Esters

**LISTINGS** Canada (DSL); US (TSCA); Australia (AICS); Korea (KECI); China (IECSC); Philippines (PICCS); New Zealand (NZIOC); Taiwan (TCSI)

**Cola<sup>®</sup>Fax 3389** is alkoxyate phosphate esters. It is an anionic emulsifier used in the emulsion polymerization of monomers like pure acrylic, styrene-acrylic acid esters and vinyl acetate. Cola<sup>®</sup>Fax 3389 improves freeze-thaw resistance of paint and provides corrosion protection for various ferrous metals commonly used in exterior building construction. It can be used as an antiwear agent under extreme pressure conditions in metalworking fluids.

Cola<sup>®</sup>Fax 3389 does not contain any alkyl phenol ethoylates (APEOs).

### BENEFITS

- Excellent wetting
- Pigment dispersion
- Improves gloss
- Flash & nail head rust inhibition
- Low water sensitivity
- Solvent-free

### SPECIFICATIONS

Appearance @ 25°C	Clear to Amber Liquid
pH, 10% aqueous	1.5 – 2.5
Acid Value 1	75.0 – 95.0
Acid Value 2	125.0 – 150.0
Color, BYK Gardner	6 Max.

### STORAGE AND HANDLING

Cola<sup>®</sup>Fax 3389 is shipped in 55 gallon poly drums, net weight 441 lbs (200 kg) or bulk. Cola<sup>®</sup>Fax 3389 should be stored in closed containers. Shelf life is 24 months from date of manufacture. Safety Data Sheet is available at [www.colonialchem.com](http://www.colonialchem.com).

## Colonial Chemical, Inc.

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*Innovative Specialty Surfactants*